

COMPANY

LEGAL NAME

The Henry Group, Inc.

ESTABLISHED

1976, Greenville, Texas

FACILITY

72,000 sq ft fabrication shop, about 50 miles northeast of Dallas

EMPLOYEES

56

COVERAGE

All 50 states

HOURS

8 a.m. to 5 p.m. Central, Monday through Friday; shop visits welcome

OWNERSHIP

Founded by John Henry Sr.; owned today by Troy Henry

DBAS

Roadrunner Bridge (prefabricated steel bridges) and You Sketch We Cut (laser-cut parts)

CONTACT

800-356-7591 (main)
903-883-2002 (local / customer service)
sales@thehenrygroup.com
3734 TX-34 S, Greenville, TX 75402
thehenrygroup.com/general-contractors.html

SELECTED CLIENTS

Café Valley Bakery, Dow, Rich's, H-E-B, Nestlé Purina, Hostess, Crown Bakeries, Bimbo, Flowers Foods and King's Hawaiian.

THG has built, installed and serviced production equipment since 1976 and done custom sheet metal fabrication just as long, all from one shop in Greenville, Texas, with its own field crews for installation nationwide.

CORE CAPABILITIES

Sheet metal and custom fabrication

Carbon steel, stainless and aluminum cut, formed, machined and welded to your drawing: enclosures and control panels, equipment skids and frames, structural steel frames and supports, catwalks, platforms and mezzanines, pipe and duct supports.

Laser cutting

Two 6 kW TRUMPF fiber lasers. TruLaser 1040: sheet and plate up to 72 x 144 in; 1 in mild steel, 5/8 in stainless, 3/4 in aluminum. TruLaser Tube 7000: tube and profile up to 20 ft long in a 10 in envelope, walls up to 1/2 in.

Forming, machining and finishing

12 ft press brake; Haas VF-3 vertical machining center and ST-20Y and ST-35Y turning centers; MIG, TIG, stick and flux-core welding and sandblasting in house.

Engineering

Engineers on staff draw parts for your sign-off when there is no drawing. An outside licensed PE firm stamps drawings when a project requires it.

Data center fabrication

Cable tray and ladder rack, hot and cold aisle containment, equipment skids and frames, and structural supports, scheduled back from your install date.

Installation and field service

Millwright and mechanical installation, relocation, repairs, site assessments, controls retrofits and emergency service, quoted as a separate service; licensed electrical work by our partner.

Equipment manufacturing

Industrial bakery equipment, from proofers, ovens and coolers to complete baking lines, and conveyors, material handling and process equipment for other industries: designed by our engineers, built and wired in house.

MATERIALS

A36 carbon steel, 304 and 316 stainless, and 5052 and 6061 aluminum, in stock or quickly available; sheet from thin gauge to 3/4 in usually on the rack. Parts are built to the tolerances on your drawing.

PREQUALIFICATION

Available on request:

- Certificate of insurance
- W-9 and D&B DUNS number
- OSHA 300 and 301 logs, past 3 years
- OSHA recordable rate and EMR, by year
- THG safety handbook

Welder qualification to AWS D1.1 is in progress. Coating is done by an outside coating partner.

SELECTED WORK

- Three prefabricated steel bridges for an Oklahoma data center, on a Whiting-Turner project, with THG managing the installation
- A complete baking system for Rich Products, built around a 100 ft tunnel oven with an overhead proofing system and conveyors