



Oven Loaders and Unloaders

Oven Loaders

The Henry Group's Oven Loader is designed to load bread, bun, or hearth products, as well as pans and specialty pans directly into Traveling Tray and Tunnel Ovens.

Construction is painted tubular steel frame with stainless steel covers and guards and has prewired NEMA 12 control panels.

Pan Loaders for Traveling Tray or Tunnel Ovens consist of Loader with side feed conveyor, powered infeed roller conveyor, overhead pusher bar with home and dwell positions, pivoting load on deck on pivoting tray ovens only, powered transfer rollers and discharge conveyor.

Combination Pan and Product Loaders for Tunnel Ovens consist of Pan Loader with side feed conveyor, powered infeed roller conveyor, overhead pusher bar with home and dwell positions, powered transfer rollers and discharge conveyor. Also is the Product Loader with reciprocating overhead wing with wire mesh belt to pick product off peel boards and place product directly on the oven hearth or oven preloader belt.

Oven Unloaders

The Henry Group's Oven Unloader is designed for unloading bread, bun, or hearth products, as well as pans and specialty pans direct from Traveling Tray and Tunnel Ovens.

Construction is painted tubular steel frame with stainless steel covers and guards and has prewired NEMA 12 control panels. Unloaders come complete with AC variable speed drives, limit switches, proximity switches, photo eyes and timing mechanisms as required.

Pan Unloaders consist of mesh belt conveyor or powered roller conveyor to feed powered tilting roller conveyor for conveying pans from oven hearth to the powered discharge conveyor, which automatically retracts leaving pans on the multi strand chain conveyor for discharge from the oven hearth.

Combination Pan and Product Unloaders consist of Pan Unloader with special hinged mesh belt conveyor or powered roller conveyor which can be hoisted away from the oven discharge, allowing product to travel down the stainless steel slide and be discharged onto the product discharge conveyor used to transfer product from the oven discharge area to product conveying and cooling system.

Oven Services

Annual OSHA Oven Inspections

The Henry Group offers annual OSHA inspections for most Direct-Fired, Direct Re-circulating, and Indirect Re-circulating ovens used in wholesale bakeries and prepared food facilities. We provide a detailed analysis of each oven based on OSHA recommendations. Upon request we will provide written estimates for repairs, maintenance, or general oven service.

Oven Rebuilds and Repairs

We provide oven rebuilds and repairs on most common ovens used in wholesale bakeries and prepared food facilities. We provide chain, track, and guide replacement services. We provide many of our own parts to facilitate a faster and more accurate shut-down. Over the years we have always been involved in oven rebuilds and repairs as a part of our Construction and Installation services. We have the manufacturing support, and our crews have the expertise to provide a turnkey rebuild.

Oven Upgrades

We provide engineered oven upgrades and extensions. Oven Extensions are engineered solutions complete with replacement parts or upgrade design as needed to complete the project. We offer upgrade DSI Systems to meet OSHA requirements. We also provide Turbulence Systems upgrades to existing ovens. From engineering and installation to fabrication and manufacturing support, our experienced oven staff has the expertise and support to meet your oven needs. An initial OSHA inspection or engineering evaluation will be required to provide an accurate needs analysis before engineering an upgrade.

Oven Installations and Relocations

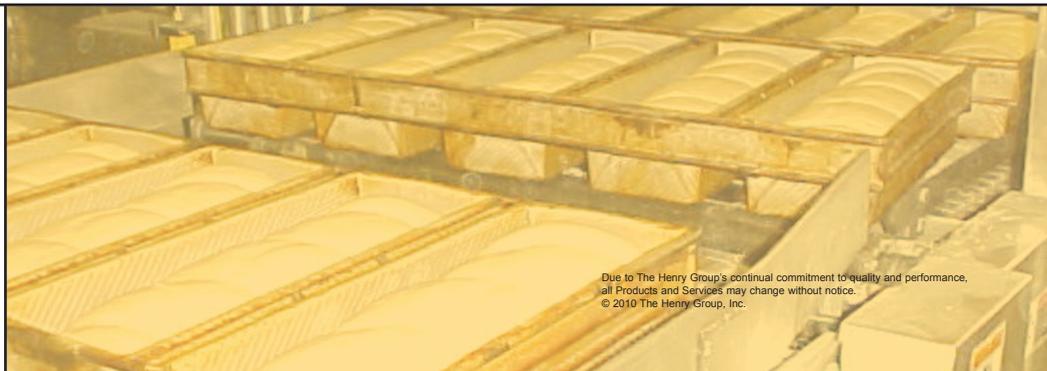
The Henry Group provides complete oven installation and relocations within a plant or cross country. We handle everything from start to finish. From installation and modification to fabrication and manufacturing support, our crews have the expertise and support to get the job done right.

Oven Replacement Parts

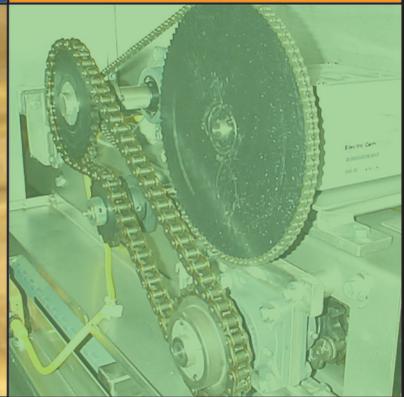
The Henry Group manufactures many oven replacement parts for the most common Direct-Fired, Direct Re-circulating, and Indirect Re-circulating ovens used today in bakery and food process facilities. We custom manufacture hard to find parts for any existing oven, field measurements may be required.



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Oven Pan and Product Loaders and Unloaders



The Henry Group's Oven Loaders and Unloaders are designed to load bread, bun, pans, or hearth products directly into Traveling Tray and Tunnel Ovens. For maximum variety we offer Combination Loaders and Unloaders for Pan and Product.



LOADERS AND UNLOADERS
Pan Loaders and Unloaders
Hearth Product Loaders
Hearth Product Unloaders
Combination Units

OVEN UPGRADES
Oven Extensions
DSI Systems
Turbulence Systems

OVEN SERVICES
OSHA Oven Inspections
Mechanical Oven Inspections
Oven Rebuilds and Repairs
Oven Chain Replacements
Oven Replacement Parts
Oven Installations
Oven Relocations

OVENS
Direct Fired Tunnel Ovens
Indirect Fired Tunnel Ovens
Traveling Tray Ovens
Pita Bread Ovens
Specialty Bread Ovens

800.356.7591

